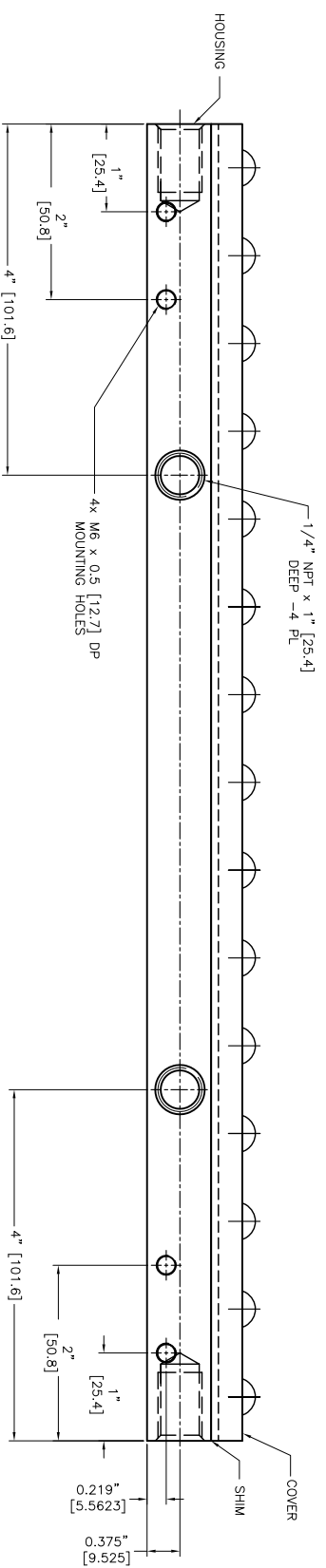
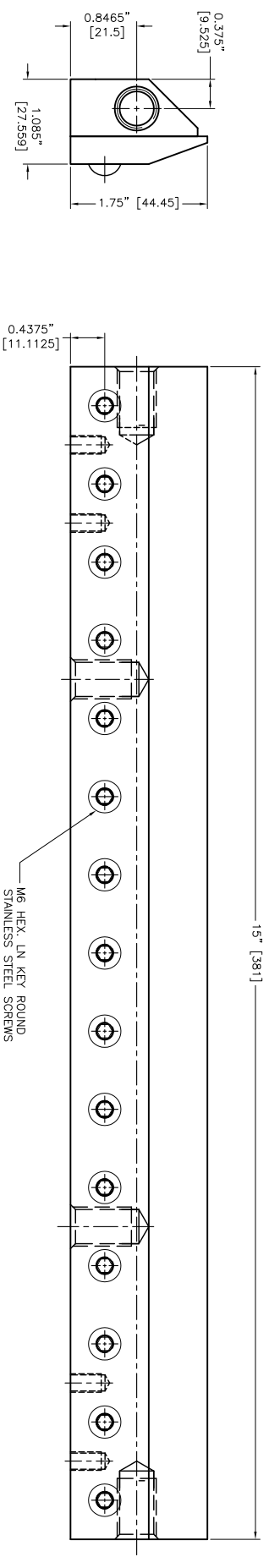


REV	DESCRIPTION	DATE	APPROVED
1	-	-	-

- NOTES:
- 1 ALL DIMENSIONS SHOWN ARE FINISH OPERATIONAL DIMENSIONS WHICH INCLUDE RESIDUAL COATINGS UNLESS OTHERWISE SPECIFIED.
  - 2 PART TO BE PACKED PROPERLY TO AVOID ANY DAMAGE WHILE SHIPPING & HANDLING.
  - 3 ALL HORIZONTAL DIMENSIONS ARE SYMMETRICAL ABOUT CENTER LINE UNLESS OTHERWISE SPECIFIED.



REVISIONS	DATE	APPROVED
1	-	-

<b>REQUIREMENTS - FINISHES</b> OTHERS: SPECIFIED	<b>CONTRACT NUMBER</b> -
<b>1. FINISH</b> 304 316 316L 321	<b>CLIENT</b> -
<b>2. DIMENSIONS AND TOLERANCES</b> ACCORDANCE WITH ANSI Y14.5 (1982)	<b>CONTRACTOR</b> -
<b>3. MACHINING FINISH</b> 125 MICRO INCH RMS & BREAK SHARP CORNERS .005 TO .015	<b>DATE</b> 17/01/2014
<b>4. HOLES IN ACCORDANCE WITH AND 10397</b>	<b>DESIGN</b> AS SHOWN
<b>1. LINEAR DIMS</b> .005 .010 .020 .030 .040 .050 .060 .070 .080 .090 .100 .125 .150 .175 .200 .250 .300 .375 .450 .500 .625 .750 .875 1.000 1.250 1.500 1.750 2.000 2.500 3.000 3.500 4.000 4.500 5.000 5.500 6.000 6.500 7.000 7.500 8.000 8.500 9.000 9.500 10.000 10.500 11.000 11.500 12.000 12.500 13.000 13.500 14.000 14.500 15.000	<b>PRODUCT</b> -
<b>2. ANGLES</b> ± 1/2°	<b>MANUFACTURING</b> -
<b>3. ROUNDOFF</b> .010 TO .015	<b>MATERIALS</b> -
<b>4. HOLES IN ACCORDANCE WITH AND 10397</b>	<b>ELECTRICAL</b> -
<b>FINISH</b> -	<b>MECHANICAL</b> -
<b>SS 304</b>	<b>SIZE</b> -
<b>10015XS</b>	<b>DATE CODE</b> -
<b>10015XS</b>	<b>DWG NO</b> -
<b>10015XS</b>	<b>RELIEF</b> -
<b>10015XS</b>	<b>REV</b> -
<b>10015XS</b>	<b>SCALE</b> 1:1
<b>10015XS</b>	<b>CDR NO</b> XAKS-15
<b>10015XS</b>	<b>SHEET</b> 1 OF 1

8 7 6 5 4 3 2 1

A B C D E